

TOOLS



A4 (316) type self-drilling screws
Oval head style (TGS)
Phillips Screw Size N.10, Head 9,5 mm Shank 4,8 mm.
Specific codes: DIN7983 or UNI6956, also ISO 7051
WARNING: it is advisable not to use A2 screws



Drill and Screwdriver



Tip 4/4,2 mm



Industrial dryer, only for application
with difficult bends



Rubber hammer

Qbe

QBE PROFILES – ASSEMBLY INSTRUCTIONS



65

90

DESIGNED BY TESSILMARE IN ITALY

PATENTED



1. PREPARATION OF THE PROFILE



Fender profiles Qbe consist of 2 modules: a base and an insert.

For the 90 mm version a fixing pre-drilled stainless-steel bar may be offered as an option.

Unwinding of the rolls is a critical step, this operation may be carried out without heating up, though pre-heating makes really easier the mounting phase.¹

Lay the profile on the ground around the boat or on the boat itself, the more the profile will be lied down correctly, the easier it is its installation.

¹ Pre-heating allows an ideal mounting, you can use a tank of water and an industrial stove leaving the profile to soak for 30/60 minutes at 40-60°, or an industrial oven at low temperature, or should the weather allows it some hours in sunlight.

2. BASE POSITIONING



The base can be mounted on boats with a sandwich junction by positioning the recess either above or below according to need.
The recess has a depth of 22 mm and a height of 18 mm.

2. FIXING THE BASE



Drill the base with screws to fix it to the boat.

The fixing steel bar, optional for the 90 mm version, is supplied pre-drilled to facilitate the entry of the screws.

For installations on aluminum boats, we suggest the use of aluminum accessories.

3. APPLICATION OF THE TOP PROFILE



Applying the top profile by pressing with a rubber hammer.

4. END CAPS INSTALLATION



Cut the profile and fix the final parts with a screw.

After fixing the ends, complete with end caps. They must partially overcome the end of the profile (they must not be fixed on its side).